



APICAL INDUSTRIES, INC.
dba DART AEROSPACE

ENGINEERING CHANGE NOTICE NO. 06742

SHEET 1 OF 2

DWG NO. 644.0200

REV: H to J

PREPARED BY

Z. ALOKOZAI

DATE: 07-28-21

ECR:

SD ECR 642

DWG TITLE: END CAP ASSY

APPROVED BY: ENGR

CASE NUMBER:
N/A

REASON CODE:
MDI

TRANSACTION CODES (TC):

A-ADD C-CREATE

R-REVISE D-DELETE

REASON: MINOR MODEL CHANGES TO IMPROVE FIT, REVISED NOTES, UPDATED FINISH SPEC, ADDED LAYUP INFO, EDITED DIMENSIONS, NEW DATUMS, NEW SHEETS 4 & 5, DELETED FN 13, ADDED QTY TO FN 12, CREATED NEW PATTERN VIEWS, CREATED AND ADDED D/N 11 FOR CORROSION RESISTANCE

NOTES WERE:

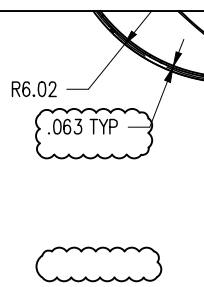
SHEET 3, ZONE B1 WAS:

SHEET 3, ZONE C5 WAS:

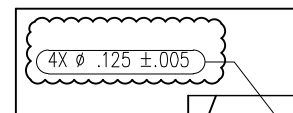
△ MATERIAL: 2X2 TWILL 284 EPOXY CARBON PREPREG, 38% ±3% RESIN CONTENT.

△ MATERIAL: P/N 601.1422 CLEAR TUFFAK AM, .030 THK;
SOURCE: RIDOUT PLASTICS
TOTAL MATERIAL USAGE: .20 YD

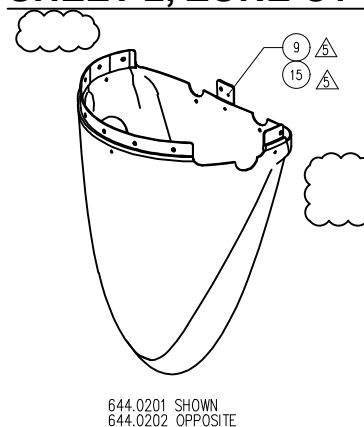
△ FOR MATERIAL 600.0025, SEE SPEC AMS-021 REV N/C.



SHEET 3, ZONE D4 WAS:



SHEET 2, ZONE C1 WAS:



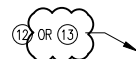
SHEET 2, ZONE A1 WAS:



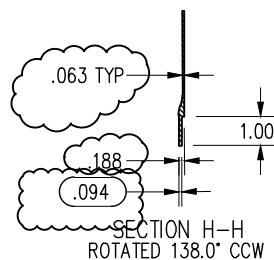
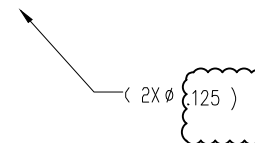
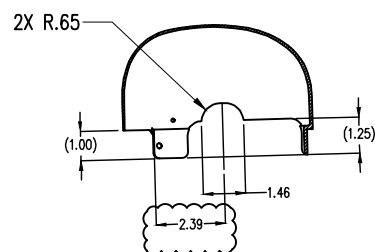
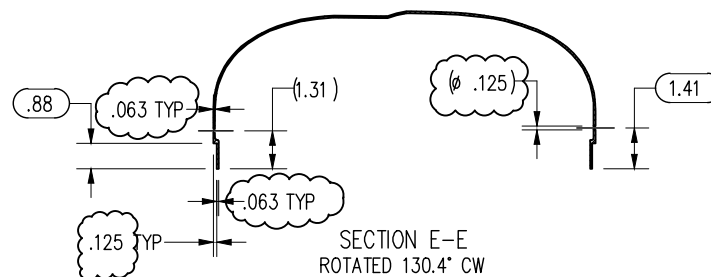
SHEET 2, ZONE D6 WAS:



SHEET 2, ZONE C7 WAS:



16	R	644.0221	1	1	1	1	DOUBLER	△9	*
15	R	*644.0220	*1	*1	*1	*1	*DOUBLER	△8	*
13	D	644.0219	*1	*1			CLEAR PLASTIC	△4	*.06 YD X .06 YD
12	R	644.0218	*	*	2	2	CLEAR PLASTIC	△4	*.066 YD X .066 YD
F/N	TC	PART NUMBER	QTY				DESCRIPTION	MATERIAL	SPECIFICATION
			0204	0203	0202	0201			
DOCUMENTS EFFECTED: <input type="checkbox"/> PATTERN <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM							CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

SHEET 3, ZONE B8 WAS:SHEET 3, ZONE C3 WAS:SHEET 4, ZONE C4 WAS:SHEET 4, ZONE D6 WAS:SHEET 4, ZONE A7 WAS:SHEET 4, ZONE B7 WAS: